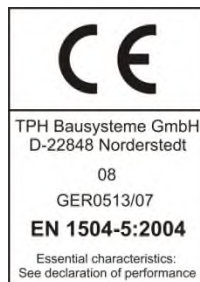
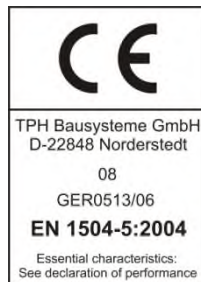


POLINIT

CE-marking RUBBERTITE / POLINIT according to EN 1504-5
CE-marking VARIOTITE / POLINIT according to EN 1504-5



Properties:

POLINIT is a polyacrylic-based polymer initiating component for the acrylate gels *RUBBERTITE* for crack and hose injection and *VARIOTITE* for renovation of expansion joints.

POLINIT is used instead of water for mixing the B components.

The use of *POLINIT* increases flexibility and adhesion of acrylate gels on siliceous surfaces. Furthermore it significantly reduce the tendency for shrinkage (in case of ventilation).

POLINIT in combination with acrylate gels *RUBBERTITE* or *VARIOTITE* is a concrete injection product for swelling fitted filling of cracks in accordance with EN 1504-5.

Technical Data:

Substance data:

| | | |
|------------------------|-------------------------------|-----------------------|
| Consistency | liquid | |
| Colour | white | |
| Odour | almost odourless | |
| Spec. density (20°C) | 1.01 - 1.02 g/cm ³ | DIN EN ISO 3675 |
| Dyn. viscosity (20°C) | 8 - 15 mPas | DIN EN ISO 3219 |
| Processing temperature | 5 - 40°C | substrate temperature |

Properties after curing:

RUBBERTITE / POLINIT

| | | |
|---------------------|------------------|------------------|
| Consistency | rubber-elastic | |
| Colour | white | |
| E-modulus | approx. 0.45 MPa | DIN EN ISO 527-3 |
| Tensile strength | approx. 0.07 MPa | DIN EN ISO 527-3 |
| Elongation at break | approx. 260 % | DIN EN ISO 527-3 |
| Water absorption | approx. 20 % | DIN EN ISO 62 |

VARIOTITE / POLINIT

| | | |
|---------------------|------------------|------------------|
| Consistency | rubber-elastic | |
| Colour | white | |
| E-modulus | approx. 0.49 MPa | DIN EN ISO 527-3 |
| Tensile strength | approx. 0.16 MPa | DIN EN ISO 527-3 |
| Elongation at break | approx. 710 % | DIN EN ISO 527-3 |
| Water absorption | approx. 40 % | DIN EN ISO 62 |

Processing:

POLINIT is used instead of water for mixing the B components of acrylate gels *RUBBERTITE* or *VARIOTITE*. At least 3 minutes of mixing are required for dissolving the B salt.

The B component prepared in this way is ready for use and is then processed in a mixing ratio of 1 : 1 (parts by volume) to the A component by means of an 2K injection pump.

Indicated injection pumps: *BOOSTER 10 A*
 MINIBOOSTER 5U

The ready-for-use B component remains stable for approx. 5 hours (depending on temperature).

Safety information:

POLINIT is not classified as hazardous according to Regulation (EC) 1272/2008 (CLP).

Even in the case of not classified products, the standard precautionary measures applicable for chemical products should be observed.

It is therefore necessary, before beginning processing, to become familiar with the precautions and safety advice as indicated in the material safety data sheet.

Packaging:

20 kg plastic canister

Bigger packaging on request.

Storage:

Shelf life at least 12 month in original packaging when stored in dry conditions between 15-25°C, protected from heat, frost and direct sunlight.

After the expiration the use of the product is generally not recommended, unless an approval has been provided by TPH. This approval can only be obtained by the quality assurance department of TPH releasing the material after verification of main properties being within specification.

Disposal:

Small quantities of cured product residues can be disposed of as normal domestic waste. Dispose of not cured product components must be effected in accordance with the corresponding local regulations. For further information please refer to the material safety data sheets.

Test certificates:

Renovation of defective expansion joint with *VARIOTITE* / *POLINIT*; MFPA Leipzig 2002

Resistance test of *VARIOTITE* / *POLINIT* to freeze-thaw cycling; MFPA Leipzig 2004

Application technology test of injection product *RUBBERTITE* / *POLINIT* (for crack injection in reinforced concrete structures); MFPA Leipzig 2004

Resistance test of *RUBBERTITE* and *RUBBERTITE* / *POLINIT* to freeze-thaw cycling; MFPA Leipzig 2005

Determination of electrical conductivity of the acrylate gels *RUBBERTITE* and *RUBBERTITE/POLINIT*; MFPA Leipzig 2008

Examination of corrosion protection of an acrylate gel system for crack injection in reinforced concrete; IBAC Aachen 2008

Expert opinion on the application of acrylate gel *RUBBERTITE* with *POLINIT* as injection product for sealing of reinforced concrete structures; Prof. Dr. Raupach, IBAC Aachen 2008

Determination of electrical conductivity of the acrylate gels *VARIOTITE* and *VARIOTITE / POLINIT*; MFPA Leipzig 2010

Acrylate gel *RUBBERTITE / POLINIT* - Evidence of watertightness of injected cracks with cyclic movement; MFPA Leipzig 2011

Test of watertightness of *RUBBERTITE/POLINIT* according to DIN EN 14068 at a water pressure of 7 bar; MFPA Leipzig 2011

Testing of watertightness of *VARIOTITE / POLINIT* polyacrylate gel according to DIN EN 14068 at a water pressure of 7 bar; MFPA Leipzig 2011

Testing of acrylate gel *RUBBERTITE + POLINIT* for obtaining a General Building Inspectorate Approval as injection product for filling of cracks in reinforced concrete structures; MFPA Leipzig 2013

RUBBERTITE in combination with *POLINIT* is an concrete injection product for swelling fitted filling of cracks according to EN 1504-5



TPH Bausysteme GmbH
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D-22848 Norderstedt

08

GER0513/06

EN 1504-5:2004

Concrete injection product
EN 1504-5: U(S2) W(1)(1/2/3) (5/40)

| | |
|--|---|
| Watertightness | S2 |
| Viscosity | ≤ 60 mPas |
| Corrosion behaviour | tested, no corrosive effect |
| Development and ratio of expansion after immersion in water | air drying: approx. -15 % water immersion: approx. +20 % |
| Sensitivity to water | passed |
| Sensitivity to wet-dry cycles | passed |
| Durability (compatibility with concrete) | passed |
| Release of dangerous substances | NPD |

VARIOTITE in combination with POLINIT is an concrete injection product for swelling fitted filling of cracks according to EN 1504-5



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08

GER0513/07

EN 1504-5:2004

Concrete injection product
EN 1504-5: U(S2) W(1)(1/2/3) (5/40)

| | |
|--|---|
| Watertightness | S2 |
| Viscosity | ≤ 60 mPas |
| Corrosion behaviour | deemed to have no corrosive effect |
| Development and ratio of expansion after immersion in water | air drying: approx. -15 % water immersion: approx. +40 % |
| Sensitivity to water | passed |
| Sensitivity to wet-dry cycles | passed |
| Durability (compatibility with concrete) | passed |
| Release of dangerous substances | NPD |

Legal notice:

The correct and thus successful application of our products is not subject to our control. A guarantee can be issued for the quality of our products within the framework of our sales and supply conditions, however not for successful processing. All data and specifications in this specification sheet are based on the present state of the art and the right to changes and adaptations for the sake of development remains explicitly reserved. The consumption specifications designated by us can be only average empirical values, where deviations are possible on an individual basis and therefore cannot be excluded by us.

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